



.500 REAM (.503 BALLIZE AT ASSY.)
 .375 DRILL THRU .750 DIA. .06 DEEP
 .421 DRILL THRU
 .500-13UNC-2B THRU
 .390 DRILL THRU
 .437-20UNF-2B THRU
 .397 DRILL THRU .375-16 HELICOIL TAP THRU
 .257 DRILL THRU 82° X .62 DIA. C/SINK .312-18UNC-2B THRU
 .203 DRILL THRU
 .250-20UNC-2B THRU
 .312 DRILL THRU
 .562 DIA. C'BORE .37 DEEP
 .375-16UNC-2B THRU

- 5) TOTAL TIME: 6000 MINUTES
 - 4) BREAK ALL SHARP EDGES
 - 3) BHN-200
 - 2) STAMP NAME .38 FROM END FIRST INITIAL AND LAST NAME
 - 1) DRAW FILE ALL SURFACES
- NOTES(U.O.S.)

DO NOT SCALE PRINT

GEOMETRIC CHARACTERISTIC SYMBOLS

- FLATNESS
- STRAIGHTNESS
- ROUNDNESS
- PERPENDICULARITY
- PARALLELISM
- ANGULARITY
- BASIC DIM
- DIAMETER
- DATUM IDENT

U.O.S. TOL ON: FRACTIONS ± 1/32
 2 PLACE DECIMAL ± .015
 3 PLACE DECIMAL ± .005
 ALL 125
 ANGLES ± 1° [X.XX] ARE mm SFCs

- CYLINDRICITY
- PROFILE OF A LINE
- PROFILE OF A SURFACE
- RUNOUT
- TRUE POSITION
- CONCENTRICITY
- SYMMETRY

TITLE	STEEL BLOCK
SCALE	1:1
MATL	1018 CRS
PROJ. NO.	
SH	OF

N.K.S.V.-T.S.
 MACHINE SHOP
 COVINGTON, KY. 41011